Directional Control Valves

LOG SPLITTER CONTROL VALVE

Model LS3000

SINGLE SPOOL MONO-BLOCK 20GPM

Model RD2500
MODEL LS3000 DIMENSIONAL DATA

On LS-3000 Models, pressure release detent is in the spool out position.
On LS-3060 Models, pressure release detent is in the spool in position.

STANDARD FEATURES
- Hydraulically balanced, hard chrome plated spool
- Handle can be installed in “up” or “down” position
- Detent release pressure adjustable from 1000 to 2000 PSI
- For use with system flows up to 25 GPM
- Relief valve adjustable up to 2750 PSI
- Tandem center spool (in neutral position, both work ports blocked, pump unloaded to tank)
- Ideal for log-splitter applications. Available with 3/4” NPTF work ports for higher flow applications

FUNCTION:
The Prince LS-3060-3 log splitter valve features an extremely fast “Rapid Extend” high speed mode. The LSR has been specifically designed to reduce system costs by allowing a single stage pump to be used in systems currently using two stage (hi-low) pumps. When extra splitting force is required, the LSR allows the user to manually shift from high speed mode to high force mode. A “soft stop” differentiates between high force and high speed modes. Laboratory testing has not shown a significant difference in working cycle times between single stage/rapid extend systems and two stage systems. (Working cycle is the average time between extending the cylinder to split the first log and extending to split the next log after the split wood has been removed and a new log has been placed on the log splitter.)

SPECIAL FEATURES:
- Maximum design and test pressure 2750 PSI
- Maximum tank port pressure 150 PSI
- Flow rating-25 GPM max.
- Relief valve setting-2250 PSI
- This valve has one position pressure release detent with spring center to neutral.
- Weight: 10 lbs.
- Recommended filtration-ISO 4406 19/17/14
- Max operation temp-180°F
- In exposed environments do not mount with spool vertical and handle end down.

MODEL LSR-3060 RAPID EXTEND LOG SPLITTER VALVE

FUNCTION:
The Prince LSR-3060-3 log splitter valve features an extremely fast “Rapid Extend” high speed mode. The LSR has been specifically designed to reduce system costs by allowing a single stage pump to be used in systems currently using two stage (hi-low) pumps. When extra splitting force is required, the LSR allows the user to manually shift from high speed mode to high force mode. A “soft stop” differentiates between high force and high speed modes. Laboratory testing has not shown a significant difference in working cycle times between single stage/rapid extend systems and two stage systems. (Working cycle is the average time between extending the cylinder to split the first log and extending to split the next log after the split wood has been removed and a new log has been placed on the log splitter.)

SPECIAL FEATURES:
- Maximum design and test pressure 3500 PSI
- Maximum tank port pressure -150 PSI
- Nominal inlet flow rating 4 gpm
- Standard relief valve setting – 2250 psi
- This valve has a pressure release detent from spool in high speed mode to high force mode. In center position, B port connected to tank.
- The valve has a 4 position spool with normal extend and retract positions and a 4th rapid extend position.
- Max operating temperature - 180°F.
- In exposed environments, do not mount with spool in the vertical position
- Dimensionally similar to the LS3000 valve
- In center position, B port connected to tank.
STANDARD FEATURES
- Economical monoblock construction of high tensile strength gray cast iron
- Load check
- Hard chrome plated spool
- Adjustable ball spring relief (1000 PSI to 3000 PSI)
- Open center to closed center conversion available on some models
- For use with system flows to 20 GPM
- For use with system pressures to 3000 PSI

SPECIFICATIONS:
1. Max design and test pressure 3000 PSI
2. Max tank port pressure-150 PSI
3. Flow rating-20 GPM max.
4. Relief valve setting-1500 PSI
5. Weight: 9.5 lbs.
6. Recommended filtration-ISO 4406 19/17/14
7. Max operation temp-180°F
8. In exposed environments, do not mount with spool vertical and handle end down.

OPEN TO CLOSED CENTER CONVERSION This feature allows an otherwise open center valve to be converted to closed center operation. As shown, a 3/8 NPTF pipe plug is installed in the bottom of the outlet port to block open center passage. A pipe thread sealant should be used. This feature is standard on all valves with 3/4 NPTF inlet and outlet ports. The pipe plug is included with these models. Discard the pipe plug if the valve is used on an open center application.

NOTE: The Spool is matched to the valve body at the factory and therefore body and spool are not available as repair parts.

ITEM | PART NUMBER | DESCRIPTION
--- | --- | ---
1 | 660130001 | HANDLE KIT
2 | 660125004 | RELIEF KIT
3 | 660525001 | SEAL KIT
4 | 660125002 | SPRING CENTER KIT
5 | 660150015 | LOAD CHECK KIT
6 | 660125001 | 3 POSITION DETENT KIT
## LS-3000, RD-2500 Pressure Drop, Relief Curve and Standard Models

### Pressure Drop

<table>
<thead>
<tr>
<th>Flow (GPM)</th>
<th>RD-2500</th>
<th>LS-3000</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>5</td>
<td>20</td>
</tr>
<tr>
<td>10</td>
<td>9</td>
<td>39</td>
</tr>
<tr>
<td>15</td>
<td>19</td>
<td>60</td>
</tr>
<tr>
<td>20</td>
<td>31</td>
<td>90</td>
</tr>
</tbody>
</table>

110 SUS Oil at 115°F $\Delta$ P-PSI

### Standard Valves Available

All standard valves have a load check (except LS3000 models), a complete lever handle assembly, and an adjustable ball-spring relief, see below for settings. For other relief settings, please specify.

<table>
<thead>
<tr>
<th>Valve Part Number</th>
<th>Valve Type</th>
<th>SPOOL Action</th>
<th>Spring Center to Neutral</th>
<th>3 Position Detent</th>
<th>Pressure Release Detent</th>
<th>Spring Center to Neutral</th>
<th>IN/OUT Port Size</th>
<th>Work Port Size</th>
<th>Relief Setting</th>
<th>Convertible From Open Center to Closed Center</th>
</tr>
</thead>
<tbody>
<tr>
<td>RD-2555-T4-ESA1</td>
<td>X</td>
<td>X</td>
<td>1/2 NPTF</td>
<td>1/2 NPTF</td>
<td>1500 PSI @ 12 GPM</td>
<td>NO</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RD-2575-T4-ESA1</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>1500 PSI @ 12 GPM</td>
<td>YES</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RD-2575-T4-EDA1</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>1500 PSI @ 12 GPM</td>
<td>YES</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RD-2575-T3-ESA1</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>1500 PSI @ 12 GPM</td>
<td>YES</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RD-2575-M4-ESA1</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>1500 PSI @ 12 GPM</td>
<td>YES</td>
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<td></td>
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<tr>
<td>RD-2508-T4-ESA1</td>
<td>X</td>
<td>X</td>
<td>#10 SAE</td>
<td>#8 SAE</td>
<td>1500 PSI @ 12 GPM</td>
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<tr>
<td>RD-2575-M4-EDA1</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>1500 PSI @ 12 GPM</td>
<td>YES</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LS-3000-1 (detent spool out)</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LS-3000-9 (detent spool out)</td>
<td>X</td>
<td>X</td>
<td>3/4 BSPP</td>
<td>3/4 BSPP</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LS-3000-2 (detent spool out)</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>3/4 NPTF</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LS-3060-1 (detent spool in)</td>
<td>X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LS-3060-9 (detent spool in)</td>
<td>X</td>
<td>X</td>
<td>3/4 BSPP</td>
<td>3/4 BSPP</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>LS-3040-1 X</td>
<td>X</td>
<td>3/4 NPTF</td>
<td>1/2 NPTF</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
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<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>LSR-3060-3 (detent spool in)</td>
<td>X</td>
<td>1/2 NPTF</td>
<td>3/4 NPTF</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
<td></td>
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</tr>
<tr>
<td>LSR-3060-8 (detent spool in)</td>
<td>X</td>
<td>1/2 BSPP</td>
<td>3/4 BSPP</td>
<td>2250 PSI @ 3 GPM</td>
<td>NO</td>
<td></td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

### 4 Way Spool

This spool option is used to control a double acting cylinder. In neutral both of the work ports are blocked and oil goes through the open center passage to the outlet. This is the most popular spool option.

### 3 Way Spool

This spool option is used to control a single acting cylinder or a uni-directional motor. In neutral the work port is blocked and oil goes through the open center passage to the outlet. The "B" work port is plugged for this option.

### 4 Way Motor Spool

This spool option is used to control a reversing motor or a double acting cylinder. In neutral the work ports are connected to tank and oil goes through the open center passage to the outlet. This allows a motor to free-wheel or a cylinder to float in the neutral position.

### Load Check

The load check feature is standard on all RD-2500 valve models. The load check will prevent the fall of a cylinder as the spool is shifted. It does this by preventing the back-flow of oil from work port to inlet. The pump must build up enough pressure to overcome the pressure on the work port and lift the load check poppet. The load check has nothing to do with holding a cylinder when the spool is in neutral.