**20IM X XX X -XXXX**

**FLOW OPTION:**
- C: Combined Flow
- S: Split Flow

**PORT SIZE:**
- Top: #10 SAE
- Top: #12 SAE
- Top: 1/2 NPTF
- Top: 3/4 NPTF
- Rear: #10 SAE
- Rear: #12 SAE
- Rear: 1/2 NPTF
- Rear: 3/4 BSPP

**RELIEF OPTION:**
- "BLANK": Machined Casting Only
- A: No-Relief Plug
- B: Shim Adjustable 500-1350 PSI
- C: Shim Adjustable 1350-1750 PSI
- D: Shim Adjustable 1750-2200 PSI
- E: Shim Adjustable 2200-3000 PSI
- F: Adjustable Relief 500-1350 PSI
- G: Adjustable Relief 1350-1750 PSI
- H: Adjustable Relief 1750-2200 PSI
- J: Adjustable Relief 2200-3000 PSI
- K: Adjustable Relief 3000-3500 PSI

**ITEM** | **QTY** | **PART NO.** | **DESCRIPTION**
--- | --- | --- | ---
1 | 1 | - | Machined Mid Inlet
2 | 1 | SEE CHART | Relief Cartridge with Seals
3 | 1 | 200300104 | Plug, Hex Sckt.
4 | 1 | 200018001 | Plug, Pipe
5 | 1 | 240000908 | 0-Ring
6 | 1 | 240000022 | 0-Ring, Nose
7 | 1 | 240005022 | BU-Washer, Nose
8 | 1 | 240000023 | 0-Ring, Head
9 | 1 | 240000019 | 0-Ring
10 | 3 | 240000021 | 0-Ring

**INCL. IN RELIEF SEAL KIT 660585002**

**INCL. IN BETWEEN SECTION SEAL KIT 660585004**

**MID INLET PORT**

This side towards Main Inlet Section

Install item 4 in this location for option "C", combined flow. Torque to 9-11 FT-LB.

"C" combined flow

Install item 4 in this location for option "S", split flow. Torque to 9-11 FT-LB.

"S" split flow

No-Relief Plug Shown